

XL 3200

HYDRAULIC EXCAVATOR



## **Upperstructure Engine**

Detroit Diesel OM904 Tier-3 diesel, 4 cycle, inline 4 cylinder, liquid cooled, electronic controlled. Vertical canister style lube filter attached to engine. Remote mount primary fuel/water separator.

Gross Rating: 172HP @ 2000 RPM (129kW) 498 ft. lb. Torque @ 1200-1600 RPM (675Nm)

Net Rating: 152 HP @ 2000 RPM (114kW)

Variable viscous fan clutch system. Vertical stacked hyd. oil cooler, charge air cooler and radiator

Maximum slope: 30°

12 volt starter, 100 amp alternator, two SAE #C31-S 1000 CCA batteries, two-stage dry type air cleaner with centrifugal precleaner and safety element. Evacuator valve and service indicator.

Fuel tank capacity: 99 gallons (375 L).

# **Hydraulic System**

#### **PUMPS**

One load-sensing, axial piston pump; oil flow 0-100 GPM (0-378 L/min).

One gear pump, pilot, 6GPM (00L/min)

#### **SYSTEM MONITOR**

Electronic monitor in cab indicates low hydraulic fluid level, high hydraulic fluid temperature, system working pressure, system pilot pressure.

#### SYSTEM SPECIFICATIONS

#### Four cylinders

- 1 tool: 4.25" ID, 3.0" rod (108 mm x 76 mm), 25.9" (658 mm) stroke.
- 2 hoist: 3.50" ID, 2.559" rod (89 mm x 65 mm), 31.0" (787 mm) stroke.
- 1 telescope: 3.5" ID, 2.559" rod (89 mm x 65 mm), 11' (3.35 m) stroke.

#### Four hydraulic motors

Swing, 51hp (38 kW); tilt, 21 hp (16 kW); 2 propel motors, 120 hp (89 kW) each.

#### Operating pressures:

TII. 0.500 : (470.5	18A
Tilt2,500 psi (172 B/	
Swing3,000 psi (207 B	AR)
Tool4,900 psi (331 B.	
Telescope 4,900 psi (331 B.	AR)
Propel4,900 psi (331 B.	
Pilot System 550 psi (38 BA	R)

#### **Oil Capacity**

Reservoir system 65 gallons (246 L). Pressurized reservoir with visual oil level gauges.

#### **Filtration System**

10 micron return filter, 10 micron pilot filter.

Fin and tube-type oil cooler with thermal by-pass and relief valves.

Pressure-compensated, load-sensing valves with circuit reliefs in all circuits.

# **Operator Cab**

All-weather cab with tinted safety glass windows, skylight, acoustical lining, four-way adjustable operator's seat, AM/FM radio, filtered fresh air heater, defroster, and A/C. Front window slides to overhead storage. Rearview mirrors on right and left sides. Standard equipment includes windshield wiper and washer, and swing lights and work lights.

# **Controls**

Two electronic joysticks (hoist and bucket, telescope and swing), one rocker switch (tilt) control upperstructure. Joysticks mounted on arm pods, independently adjustable for individual operator comfort and convenience. Quick change joystick pattern switch located on instrumental panel. Joysticks are self-centering; when controls are released, power for movement disengages and swing and tilt brake set automatically.

Two Electronic foot pedals (with handles) control crawler travel speed and direction, crawler steering, and crawler brakes. Toggle switch on arm pod allows selection of 2 crawler speed ranges.

#### **Engine Controls and Instrumentation**

Key operated ignition/starter switch, throttle, and main battery disconnect switch. air cleaner condition indicator. Electronic monitor indicates fuel level, low battery charge, lube oil pressure, high coolant temperature, engine rpm, and engine hours. Fuel saving auto idle feature sends engine rpm to idle when control circuits are in neutral for seven seconds.

# Swing

Priority swing circuit with axial piston motor. Planetary transmission.

Swing speed: 8.0 rpm.

#### **Swing Brake**

Automatic spring-set/hydraulic release wet disc parking brake. Dynamic braking is provided by the hydraulic system.

## **Crawler Drive**

Dual range, high torque piston motor powers each track. Three-stage planetary drive with integral speed limiting valve and automatic spring-set/hydraulic release wet disc parking brake.

Travel Speed on flat, level surface:
High Speed: 3.4 mph (5.5 km/h)
Low Speed: 1.9 mph (3.1 km/h)
Automatic two-speed control shifts crawler
drive into low speed under difficult travel
conditions. Manual override switch for
loading the machine for transport.

#### Gradeability

58%, limited by engine lubrication requirements.

#### **Drawbar Pull**

38,324 lb (170 kN)

#### **Individual Track Control**

Tracks counter-rotate to pivot machine about the swing centerline.

Electronically operated travel alarm signals crawler movement in either direction.

## **Function Forces**

Rated Boom Force: 22,075 lb (98.2 kN)

**Rated Bucket Breakout Force:** 

19,300 lb (86 kN)

# Weight

Approximate working weight with 36" (914mm) excavating bucket, fuel tank half full, and no operator:

Pad Size	Weight	Bearing Pressure
23.6"	39,240 lb	7.5 psi
600mm	(17,799 kg)	(51.7 kPa)
19.7"	38,775 lb	8.9 psi
500mm	(17,588 kg)	(61.4 kPa)

## GRADALL Model XL 3200 III Lift Capacity - Ib. (kg)

	LOAD RADIUS									
LOAD POINT HEIGHT		10' (3.0m)		15' (4.6m)		20' (6.1m)		MAXIMUM		
		OVER END	OVER SIDE	OVER END	OVER SIDE	OVER END	OVER SIDE	RADIUS	OVER END	OVER SIDE
Above Ground Level	15' (4.6m)			6420 (2910)	6420 (2910)	4350 (1975)	4350 (1975)	22'3" (6.8m)	3695 (1675)	3695 (1675)
	10' (3.0m)			7725 (3505)	7725 (3505)	4985 (2260)	4985 (2260)	23'10" (7.3m)	3700 (1680)	3700 (1680)
	BOOMLEVEL 7'9" (2.4m)			8095 (3670)	8095 (3670)	5160 (2340)	5160 (2340)	24'2" (7.4m)	3725 (1690)	3725 (1690)
	5' (1.5m)			8200 (3720)	8200 (3720)	5250 (2380)	5250 (2380)	24'3" (7.4m)	3765 (1710)	3765 (1710)
At Ground Level				7350 (3335)	7350 (3335)	4995 (2265)	4995 (2265)	23'7" (7.2m)	3860 (1750)	3860 (1750)
Below Ground Level	5' (1.5m)	6750 (3060)	6750 (3060)	5805 (2635)	5805 (2635)	4345 (1960)	4345 (1960)	21'7" (6.6m)	3945 (1790)	3945 (1790)
	10' (3.0m)	4145 (1880)	4145 (1880)	4295 (1950)	4295 (1950)			17'10" (5.4m)	3895 (1765)	3895 (1765)

The above loads are in compliance with the SAE standard J1097 DEC2005. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity.

Loads shown in shaded areas indicate the load is limited by tipping rather than hydraulic lift capacity.

The rated lift capacity is based on the machine being eqipped with 6,000 lb (2724 kg) counterweight, standard boom, standard tires, no auxiliary hydraulics, and no bucket.

Adjust the listed rated capacities by subtracting the value listed for bucket/attachment used:

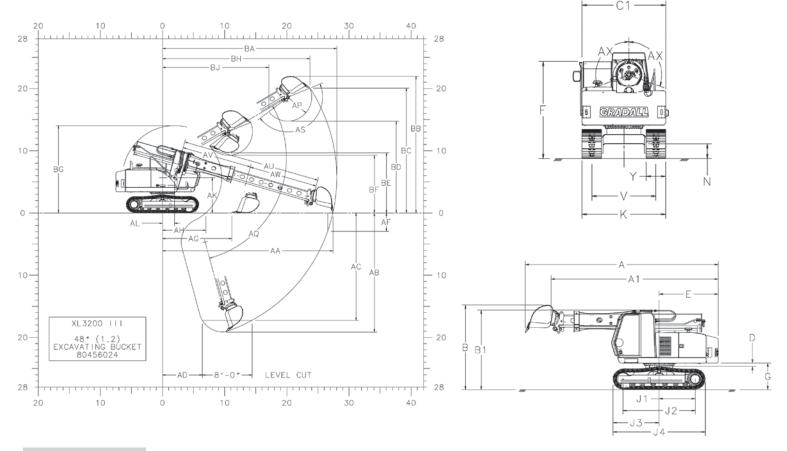
8065-6007 60" (1.5m)	Ditching	807	lbs. (366 kg)
8065-6006 66" (1.7m)	Ditching	892	lbs. (405 kg)
8065-6118 72" (1.6m)	Ditching	1148	lbs. (521 kg)
8045-6020 24" (610mm)	Excavating	603	lbs. (274 kg)
8045-6021 30" (762mm)	Excavating	660	lbs. (300 kg)
8045-6022 36" (914mm)	Excavating	741	lbs. (336 kg)
8045-6023 42" (1.1m)	Excavating	841	lbs. (382 kg)
8065-6117 48" (1.5m)	Excavating	959	lbs. (435 kg)
8065-6013 72" (1.8m)	Dredging	1114	lbs. (505 kg)
8065-6102 40" (1.0m)	Pavement	1262	lbs. (573 kg)
8065-6024 8' (2.4m)	Blade	630	lbs. (285 kg)
8065-6009 Single Tooth Rip	per	557	lbs. (253 kg)

• Note: Bucket adjustment values are 87% of the actual bucket weights.

The load point is located on the bucket pivot point, including loads listed for maximum radius.

Do not attempt to lift or hold any load greater than these rated values at specified load radii and heights. The weight of slings and any auxiliary devices must be deducted from the rated load to determine the net load that may be lifted.

**ATTENTION**: All rated loads are based on the machine being stationary and level on a firm supporting surface. The user must make allowance for particular job conditions such as soft or uneven ground, out of level conditions, side loads, hazardous conditions, experience of personnel, etc. The operator and other personnel must read and understand the operator manual before operating this machine. Rules for safe operation of equipment must be adhered to at all times.



## **Dimensions**

### Shown with 8045-6022 36" (914mm) excavating bucket

- A Overall length with bucket: 24'6" (7.5)
- A1 Overall length without bucket: 21'3" (6.5)
- **B** Overall height with bucket: 10'9" (3.3)
- B1 Overall height without bucket: 10'1" (3.1)
- C1 Width of upperstructure: 8'6" (2.6)
- **D** Minimum clearance, upperstructure to undercarriage: 5" (130 mm)
- E Swing clearance, rear of upperstructure: 7'6" (2.3)
- F Top of cab to groundline: 9'10" (3.0)
- G Clearance, upperstructure to groundline: 3'5" (1.0)
- **J1** Axis of rotation to centerline of drive sprockets: 4'7" (1.4)
- J2 Nominal distance between centerlines of drive sprockets and idlers: 9'2" (2.8)
- J3 Axis of rotation to end of track assembly: 5'10" (1.8)
- **J4** Nominal overall length of track assembly: 11'9" (3.6)
- Width of crawler (Standard): 8'6" (2.6) Width of crawler (Optional): 8'2" (2.5)
- N Ground clearance (per SAE J1234): 18" (454 mm)
- V Track gauge, roller centerline to roller centerline: 6'6" (2.0)
- Y Width of crawler track assembly (Standard): 23.6" (600 mm) Width of crawler track assembly (Optional): 19.7" (500 mm)
- AA Maximum radius at groundline (165° pivot): 27'5" (8.4)
- **AB** Maximum digging depth (165° pivot): 19'2" (5.8)
- AC Maximum depth for 8' level cut: 17'3" (5.3)
- AD Minimum radius for 8' level cut at depth "AC": 6'5" (2.0)
- AF Maximum depth of vertical wall which can be excavated: 2'11" (0.9)
- AG Minimum level cut radius with bucket flat on groundline: 11'2" (3.4)
- AH Minimum radius at groundline: 7'0" (2.1)
- **AK** Boom pivot to aroundline: 5'8" (1.7)
- **AL** Boom pivot to axis of rotation: 1'11" (585 mm)

- AP Bucket tooth radius: 3'10" (1.2)
- AQ Boom pivot angle: 30° Up and 75° Down
- **AS** Bucket pivot angle: 165°
- AU Maximum telescoping boom length (boom pivot to bucket
  - pivot): 22'3" (6.8)
- **AV** Minimum telescoping boom length (boom pivot to bucket pivot): 11'3" (3.4)
- AW Telescoping boom travel: 11'0" (3.4)
- AX Bucket tilt angle (both sides of center): 110°
- BA Maximum radius of working equipment (165° pivot): 28'0" (8.5)
- BB Maximum height of working equipment: 21'11" (6.7)
- BC Maximum bucket tooth height: 20'1" (6.1)
- **BD** Minimum clearance of bucket teeth with bucket pivot at maximum height: 14'9" (4.5)
- **BE** Minimum clearance of fully curled bucket at maximum boom height (165° pivot): 9'8' (2.9)
- **BF** Minimum clearance of bucket teeth at maximum boom height: 9'3" (2.8)
- **BG** Maximum height of working equipment with bucket below groundline: 14'0" (4.3)
- BH Radius of bucket teeth at maximum height (165° pivot): 23'9" (72)
- **BJ** Minimum radius of bucket teeth at maximum bucket pivot height (165° pivot): 17'1" (5.2)

Transport dimensions without attachment

Length: 21' 3" (6.5) Height: 10' 1" (3.1) Width: 8' 6" (2.6)

Metric units are meters (m) unless noted

Machines shown may have optional equipment

# **Optional Equipment**

Vandalism protection kit including window covers.

Intake air pre-cleaner.

Exhaust spark arrestor.

Strobe light.

Block heater.

Auxiliary Hydraulics - Additional hosing and

piping for hydraulic powered attachments. [Maximum pressure 4800 psi (33,095 kPa) Maximum flow 30 GPM (114 L/min)]

## **Attachments**

Quick change and reversible buckets fabricated of steel plate, with high strength, low alloy cutting edges and wear strips. Standard attachments available for wide range of applications. Capacities shown are in heaped cu. yd.

It is Gradall Policy to continually improve its products. Therefore designs, materials and specifications are subject to change without notice and without incurring any liability on units already sold. Units shown may have optional equipment.

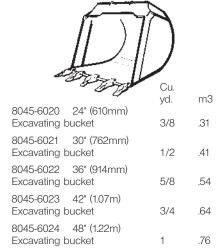
# **GRADALL®**

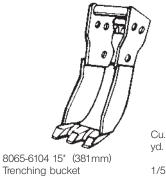
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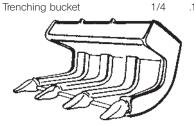
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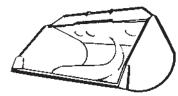


8065-6104 15" (381mm)
Trenching bucket 1/5 .15
8065-6012 21" (533mm)
Trenching bucket 1/4 .19

m3



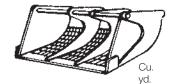
8065-6102 40° (1.02m) Pavement removal bucket 8065-6115 18° (457m) Pavement removal bucket 8065-6116 24° (610m) Pavement removal bucket 8065-6114 28° (.711m) Pavement removal bucket



8065-6040 30" (.762m)		
Ditching bucket	3/8	.3
8065-6007 60" (1.52m)		
Ditching bucket	7/8	.73
8065-6006 66" (1.68m)		
Ditching bucket	1	.76
8065-6002 72" (1.83m)	4 4 10	07
Ditching bucket	1 1/8	.87

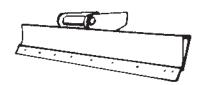
Cu. yd. m3

m3

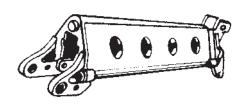


8065-6013 72" (1.83m)

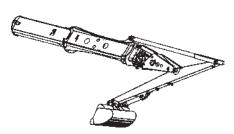
Dredging bucket 1 1/8 .87



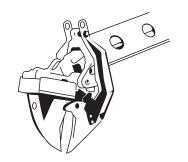
8065-6024 8' (2.4m) Grading blade



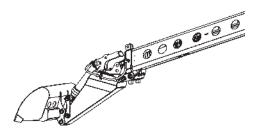
8065-5028 4' (1.2m) Boom extension 8065-5029 6' (1.8m) Boom extension 8065-5030 8' (2.4m) Boom extension



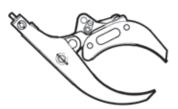
Telestick attachment



Tree Limb Shear Attachment



8045-5009 6' (1.8 m) Live Boom



8045-5006 Fixed thumb grapple